



Headquarter:
SIAPRO Ltd.
Postaja 9
5216 Most na Soči
EU - Slovenia

Please, fill the form and send it by post, Fax or E-mail. Thank you.

SIAPRO d.o.o.
POSTAJA 9
5216 MOST NA SOČI
EU - SLOVENIA

Fax: 00386 (0)5 3841 630

E-mail: info@siapro.si

Sand Mixer Requirements Questionnaire

Customer Name	
Customer Contact name	
Customer Contact Email	
Customer Contact phone	
SIAPRO Contact name	Franc Jezersek
SIAPRO Contact email	info@Siapro.si
SIAPRO Contact phone	+386 40 725 527
Date of request	
Mixer description	

(1) Mixer Type?

Single arm	<input type="checkbox"/>	Articulated	<input checked="" type="checkbox"/>
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(2) Mixed sand tonnage required?

1-5	<input type="checkbox"/>	5-10	<input type="checkbox"/>	10-15	<input type="checkbox"/>	15-20	<input type="checkbox"/>	20-30	<input checked="" type="checkbox"/>	30-40	<input type="checkbox"/>	40-50	<input type="checkbox"/>
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(3) Chemical Process required?

Furan	1 x Binder (resin) 1 x Catalyst (acid)	<input checked="" type="checkbox"/>
	1 x Binder (resin) 2 x Catalysts (acid)	<input checked="" type="checkbox"/>

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NLB banka; IBAN SI56022440257306511; SWIFT LJBASI2X; SKB banka IBAN SI56031191000110491, SWIFT SKBAS12X

ID za DDV: SI83612629, Mat. Št. 5812020; Št. Reg. Vložka: 1/03293/00 pri Okrožnem sodišču v Novi Gorici; osnovni kapital 96.629,16 EUR



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Alpha set (Phenolic)	1 x Binder (resin) 1 x Hardener (ester)	
	1 x Binder (resin) 2 x Hardener (ester)	
Cold box (Pepset)	1 x Part 1 - 1 x Part 2	
	1 x Part 1 - 1 x Part 2 - 1 x Part 3	
Silicate (Co2) or Water glass	Silicate (Co2) gas cured	
	Silicate (Co2) hardener (ester) cured	

(4) Number of sands to be used?

100% new sand only		Pre-set blend of new and reclaimed	
100% reclaimed sand only		100% blended sand only	
100% pre-blended sand only		Cromite sand (please advise %)	
Zircon sand (please advise %)		Other	

Additional Comments:-

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(6) If articulated what length of primary screw/belt? (mm)

3000mm		4000mm		5000mm		6000mm		7000mm	
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(7) If articulated is powered primary screw/belt required?

Powered Primary arm movement?	YES		NO	
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(8) If articulated is powered mixing head required?

Powered Mixer head movement?	YES		NO	
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(9) Type of controls required?

Basic Mixer Controls?	
PLC Mixer Controls?	
Process Control Unit (Temperature Blending)	

(10) Fume extraction required?

Fume Extraction Required?	YES		NO	
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(11) Are hard faced or Tungsten Carbide tipped blades required in place of standard SG Iron?

Standard SG Iron Mixer Blades	<input type="checkbox"/>
Hard Faced Mixer Blades?	<input type="checkbox"/>
Tungsten Carbide Tipped Mixer Blades?	<input type="checkbox"/>

(12) If articulated is dual tonnage cylinder in mixing head required?

Dual tonnage sand gate required?	YES	<input type="checkbox"/>	NO	<input type="checkbox"/>
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(13) Clean out door on outlet chute required?

Clean our door on outlet chute with interlock	YES	<input type="checkbox"/>	NO	<input type="checkbox"/>
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(14) Pneumatic auto cleaning on outlet chute on discharge required?

Pneumatic auto clean on outlet chute required?	YES	<input type="checkbox"/>	NO	<input type="checkbox"/>
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(15) Spare shaft required?

Spare shaft with mixing blades required?	YES	<input type="checkbox"/>	NO	<input type="checkbox"/>
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